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D350-616-011
Job Sheet 201296



Part No: D350-616-011

Job Qty: 1 pcs

Part Name: Full Emergency Litter



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 9/30/19

Job Tracking No:

Due Date: 10/30/19

Created By: Marie Lajeunesse

Type: SOLD

Description:

Note: DWG REV H IPP E 03.04.04 Reformat KJ/RF IPP Rev:F 08-12-10 rev.E as per dwg DD verified by:ec IPP
REV:G 13.05.21 AS PER DWG REV:G DD VERF:JLM IPP REV:H 16.04.19 NOW @ CHG007 DD VERF:JLM

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier	Sign-off
					Setup Hrs	Run Hrs		
101	Small Fab - 1	1 pcs	10/30/19		0.00	0.65	Small Fab - 1	OCT 30 2019
							Small Fab - 2	
							Small Fab - 3	
							Small Fab - 4	
							Small Fab - 5	
							Small Fab - 6	
							Small Fab - 7	
							Small Fab - 8	
105	QC 5	1 pcs	10/30/19		0.00	0.00	QC 5 - 10	NOV 06 2019
							QC 5 - 12	
							QC 5 - 17	
							QC 5 - 18	
							QC 5 - 19	
							QC 5 - 22	
							QC 5 - 24	
							QC 5 - 3	
							QC 5 - 43	
							QC 5 - 49	
							QC 5 - 51	
							QC 5 - 58	
							QC 5 - 68	
							QC 5 - 9	
							QC 5 - 50	
							QC 5 - 30	
							QC 5 - 40	
							QC 5 - 61	
							QC 5 - 81	
119	Packaging 1-1 - Pick Kit - B4B	1 pcs	10/30/19		0.00	0.00	Packaging 1 - 1 - B4B	DAS 40 9-89
							Packaging 1 - 2 - B4B	
							Packaging 1 - 3 - B4B	

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					Packaging 1 - 4 - B4B		
					Packaging 1 - 5 - B4B		
					Packaging 1 - 6 - B4B		
					Packaging 1 - 7 - B4B		
					Packaging 1 - 8 - B4B		
					Packaging 1 - 9 - B4B		
					Packaging 1 - 10 - B4B		
					Packaging 1 - 11 - B4B		
					Packaging 1 - 12 - B4B		
					Packaging 1 - 13 - B4B		
					Packaging 1 - 14 - B4B		
					Packaging 1 - 15 - B4B		
					Packaging 1 - 16 - B4B		
					Packaging 1 - 17 - B4B		
					Packaging 1 - 18 - B4B		
					Packaging 1 - 19 - B4B		
					Packaging 1 - 20 - B4B		
					Packaging 1 - 21 - B4B		
					Packaging 1 - 22 - B4B		
					Packaging 1 - 23 - B4B		
					Packaging 1 - 24 - B4B		
					Packaging 1 - 25 - B4B		
					Packaging 1 - 26 - B4B		
					Packaging 1 - 27 - B4B		
					Packaging 1 - 28 - B4B		
					Packaging 1 - 29 - B4B		
					Packaging 1 - 30 - B4B		
					Packaging 1 - 31 - B4B		
					Packaging 1 - 32 - B4B		
					Packaging 1 - 33 - B4B		
					Packaging 1 - 34 - B4B		
					Packaging 1 - 35 - B4B		
					Packaging 1 - 36 - B4B		
120	QC 4	1 pcs	10/30/19	0.00	0.00	QC 4 - 28	
						QC 4 - 58	
						QC 4 - 69	
						QC 4 - 9	
						QC 4 - 46	
						QC 4 - 68	
						QC 4 - 72	
						QC 4 - 74	
						QC 4 - 75	
130	Packaging 3-1 - Stock - B4B	1 pcs	10/30/19	0.00	0.00	Packaging 3 - 1 - B4B	
						Packaging 3 - 2 - B4B	
						Packaging 3 - 3 - B4B	
						Packaging 3 - 4 - B4B	
						Packaging 3 - 5 - B4B	
						Packaging 3 - 6 - B4B	
						Packaging 3 - 7 - B4B	
						Packaging 3 - 8 - B4B	
						Packaging 3 - 9 - B4B	
						Packaging 3 - 10 - B4B	
						Packaging 3 - 11 - B4B	
						Packaging 3 - 12 - B4B	
						Packaging 3 - 13 - B4B	
						Packaging 3 - 14 - B4B	
						Packaging 3 - 15 - B4B	
						Packaging 3 - 16 - B4B	
						Packaging 3 - 17 - B4B	
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NL 15/11/19

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NOV 15 2019

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NOV 15 2019

				Packaging 3 - 18 - B4B	
				Packaging 3 - 19 - B4B	
				Packaging 3 - 20 - B4B	
				Packaging 3 - 21 - B4B	
				Packaging 3 - 22 - B4B	
				Packaging 3 - 23 - B4B	
				Packaging 3 - 24 - B4B	
				Packaging 3 - 25 - B4B	
				Packaging 3 - 26 - B4B	
				Packaging 3 - 27 - B4B	
				Packaging 3 - 28 - B4B	
				Packaging 3 - 29 - B4B	
				Packaging 3 - 30 - B4B	
				Packaging 3 - 31 - B4B	
				Packaging 3 - 32 - B4B	
				Packaging 3 - 33 - B4B	
				Packaging 3 - 34 - B4B	
				Packaging 3 - 35 - B4B	
				Packaging 3 - 36 - B4B	
135 DC - 1 - B4B	1 pcs	10/30/19	0.00 0.00	DC - 1 - B4B	
				DC - 2 - B4B	
140 QC 21 - FG	1 pcs	10/30/19	0.00 0.00	QC 21 - FG - 21	
				QC 21 - FG - 70	
				QC 21 - SA - 53	

Part Op 101 - (Small Fab) 1- Assemble as per Dwg D2370 2- Transfer drill using D4812-041 as template and open to size 0.250"
 Descriptions: as per Dwg D2370 AND DT9935 DRILL JIG 3- Ensure fit of D4812-041 and remove for shipping ***D4812-041 MUST STAY WITH LITTER FRAME*** 4- Deburr
 105 - (QC5- Inspect part completeness to step on W/O)
 119 - (Pick Kit)
 120 - (QC4- 100% Inspect kits for completeness)
 130 - Identify and pack for shipping as per PPP D350-616-011 Location: FOOIS PPP Rev: _____
 135 - (Document Control) Photocopy bluefile and create labels per PPP D350-616-011 CHG007
 140 - (QC21- Final Inspection - Work Order Release)

DAS 21 NOV 15 2019
 DAS 21 NOV 15 2019

Job BOM				
Part / Item	Component Name	Quantity	Operation	Container
D2370-1	Litter Frame Assembly	1 pcs (1 ea)	101-Small Fab - 1	
D4812-041	Patient Stop Assembly	1 pcs (1 ea)	101-Small Fab - 1	
D350-616-013	Deck Plate & Tie Down	1 pcs (1 ea)	119-Packaging 1-1 - Pick Kit - B4B	

5226008
 5222136
 5232207

Job Allocations				
Operation	Component Part	Required	Inventory	Allocated
101-Small Fab - 1	D2370-1	1	2	0
	D4812-041	1	10	0
119-Packaging 1-1 - Pick Kit - B4B	D350-616-013	1	0	0

Part Specifications	
Specifications could not be found.	

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Entered: _____ Date: _____

WORK ORDER NON-CONFORMANCE / ROUTE UPDATE

NCR No. _____

Route update only ☐



DISPOSITION		DEPARTMENT/PROCESS			
Job: _____	Rework ☐	Skid-tube ☐	Cross tube ☐	Eng. (Non-AW) ☐	Engineering ☐
Part No. _____	Scrap ☐	Machining ☐	Small Fab ☐	Prod. Eng. Coord. ☐	Water Jet ☐
	Use-as-is ☐	Large Fab ☐	Finishing ☐	Rec/Store/Packaging ☐	Supplier ☐
					Quality ☐
Date: _____	Sequence #: _____	QTY Affected: _____			
Description Work Order Deviation		Disposition			
		Completed By			
		Lead hand / Supervisor			
		QC / QA Coordinator			
Root Cause		FAULT CATEGORY			
Operator ☐	Pressure/Forced ☐	Contamination ☐	Power Loss/Surge ☐	Positioned Wrong ☐	
Manufacturing Process ☐	Bending ☐	Misaligned/off center ☐	Folio/Program ☐	Outside Tolerance ☐	
Equip/Tooling ☐	Crushing ☐	BOM/Route ☐	Grain Direction ☐	Drawing ☐	
Handling/Preservation ☐	Cracks ☐	Broken/Damage/Defect ☐	Weld ☐	Finish ☐	
Material ☐	Crimp/Kink/Ripple/Wave/Twist ☐	Incomplete/Unclear Instructions ☐	Wrong Stock Pulled ☐	Part Lost/Missing ☐	
Product Improvement ☐	Marks/Chatter ☐	Drill Holes ☐	Out of Sequence ☐	Misread ☐	
Process Improvement ☐	Mislabeled ☐	Fit/Function ☐	Off-set/Set-up ☐		
Human factors ☐	Other/Details: _____				

Change Record

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Part Number: D350-616-011

Description: EMERGENCY LITTER

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